

## Chapter 6 Screw Compressors Industrial Refrigeration Systems

This practical reference provides in-depth information required to understand and properly estimate compressor capabilities and to select the proper designs. Engineers and students will gain a thorough understanding of compression principles, equipment, applications, selection, sizing, installation, and maintenance. The many examples clearly illustrate key aspects to help readers understand the "real world" of compressor technology. Compressors: Selection and Sizing, third edition is completely updated with new API standards. Additions requested by readers include a new section on diaphragm compressors in the reciprocating compressors chapter, and a new section on rotor dynamics stability in the chapter on diaphragm compressors. The latest technology is presented in the areas of efficiency, 3-D geometry, electronics, CAD, and the use of plant computers. The critical chapter on negotiating the purchase of a compressor now reflects current industry practices for preparing detailed specifications, bid evaluations, engineering reviews, and installation. A key chapter compares the reliability of various types of compressors. \* Everything you need to select the right compressor for your specific application. \* Practical information on compression principles, equipment, applications, selection, sizing, installation, and maintenance. \* New sections on diaphragm compressors and an introduction to rotor dynamics stability.

This book contains the papers presented at the 7th International Conference on Compressors and their Systems at City University London in conjunction with the IMECHE. This conference

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is the ultimate global forum for reviewing the latest developments and novel approaches in compressor research. It features contributions from equipment manufacturers, suppliers, users and research organisations; these papers present developments in air, gas and refrigeration compressors; vacuum pumps; expanders; and related systems and components. Papers cover the design, development and operation of a wide range of compressors and expanders. Equipment manufacturers, suppliers, users and research organisations are all represented. Aspects covered include: present and future developments in scroll compressors; design and optimisation of screw compressors; latest thinking in oscillating and vane compressors; improving the function of valves; latest research in dynamic compressors; detailed analysis of reciprocating compressors; improved accuracy and usefulness of modelling techniques; developing better control of centrifugal compressors; and reducing unwanted noise and vibration. Presents all the papers of the International Conference on Compressors and their Systems 2011 Up to date papers on compressor technology improvements The latest prediction modelling techniques are presented

An all-in-one resource covering the design, practical application, and maintenance of compressors--of interest to professionals in compressor manufacturing, chemical and gas processing, and other industries. Packed with illustrations and diagrams of all the major compressor types, from paint-sprayers to power-cleaners. Engineering data section covers gas properties, efficiency curves, compression ratios, and horsepower.

This book describes fresh approaches to compression technology. The authors describe in detail where, why, and how these can be of value to process plants. As such plants have become ever larger and more complex, more technology-intensive solutions have had to be

developed for process machinery. The best practices that have emerged to address these requirements are assembled in this book.

This book presents recent advanced techniques in sliding mode control and observer design for industrial power systems, focusing on their applications in polymer electrolyte membrane fuel cells and power converters. Readers will find not only valuable new fault detection and isolation techniques based on sliding mode control and observers, but also a number of robust control and estimation methodologies combined with fuzzy neural networks and extended state observer methods. The book also provides necessary experimental and simulation examples for proton exchange membrane fuel cell systems and power converter systems. Given its scope, it offers a valuable resource for undergraduate and graduate students, academics, scientists and engineers who are working in the field.

A timely and comprehensive introduction to CO<sub>2</sub> heat pump theory and usage A comprehensive introduction of CO<sub>2</sub> application in heat pump, authored by leading scientists in the field CO<sub>2</sub> is a hot topic due to concerns over global warming and the 'greenhouse effect'. Its disposal and application has attracted considerable research and governmental interest Explores the basic theories, devices, systems and cycles and real application designs for varying applications, ensuring comprehensive coverage of a current topic CO<sub>2</sub> heat transfer has everyday applications including water heaters, air-conditioning systems, residential and commercial heating systems, and cooling systems

This collection of papers from a prestigious IMechE conference looks at the latest innovations and techniques from experts in the field of rotating machinery from industry and academia. Reflecting latest developments in air, gas, refrigeration and related systems, these conference

transactions will be of vital importance to all those equipment manufacturers, suppliers, users, and research organizations who wish to be well informed of developments and advances in this important field of engineering. Topics covered: Scroll Compressors Refrigeration Environmental Issues Screw Compressors Reciprocating Compressors Expanders Centrifugal Compressors Novel Designs Linear Compressors Numerical Modelling Operation and Maintenance

Updated on 17 October 2020 Coimbatore is the second Largest Industrial City in Tamilnadu, India. After the introduction of Cell Phones and Development of Technology, every one used to have a Phone or Mobile. To help to communicate among themselves, this CELFON5G Series of Directories are introduced. Every Firm or Person owning a Mobile or Fixed Phone is listed in this CELFON Directories. The Listing gives all 5 communication addresses like 1. Fixed Phone Number 2. Mobile Phone Number 3. FAX 4. Email Address 5. Web Site etc in addition to Postal Address. CELFON Directories are available in 5 Generations (5G) of Media, namely 1. Print Edition 2. Digital Edition for viewing in Mobile Phones 3. Searchable Mobile Apps 4. Web Considering the Lakhs of Users in Coimbatore, a single volume of Directory is difficult to handle. So the users are published in 10 Volumes. COIMBATORE GANAPATHY Area is covered in one of the Volumes. This Volume Covers Residents, Industries and Businesses in Ganapathy, Avarmpalayam, Chinna Vedampatti, Sivanandapuram, Saravanampatti, Maniyakaram palayam etc. Now this Digital Edition is created and updated every month. Finally Printed Directory will be released shortly

Screw Compressors Mathematical Modelling and Performance Calculation Springer Science & Business Media

In the past Computational Fluid Dynamics (CFD) was confined to large organisations capable of developing and supporting their own codes. But recently there has been a rapid increase in the availability of reasonably priced commercial codes, and many more industrial organisations are now able to routinely use CFD. Advances of CFD in Fluid Machinery Design provide the perfect opportunity to find out what industry is doing and this book addresses how CFD is now being increasingly used in the design process, rather than as a post-design analysis tool.

COMPLETE CONTENTS Trends in industrial use of CFD Challenges and methodologies in the design of axial flow fans for high-bypass-ratio, gas turbine engines using steady and unsteady CFD A three-dimensional inverse method based on pressure loading for the design of turbomachinery blades Application of CFD to the design and analysis of axial and centrifugal fans and compressors The design and performance of a transonic flow deswirling system – an application of current CFD design techniques tested against model and full-scale experiments Recent developments in unsteady flow modelling for turbomachinery aeroelasticity Computational investigation of flow in casing treatments for stall delay in axial flow fans Use of CFD for the three-dimensional hydrodynamic design of vertical diffuser pumps Recommendations to designers for CFD pump impeller and diffuser simulations Three dimensional CFD – a possibility to analyse piston pump flow dynamics CFD analysis of screw compressor performance Prediction of aerothermal phenomena in high-speed discstator systems Use of CFD in the design of a shaft seal for high-performance turbomachinery Users and potential users, of CFD for the design of fluid machinery, managers, designers, and researchers working in the field of ‘industrial flows’, will all find Advances of CFD in Fluid Machinery Design a valuable volume discussing state-of-the-art developments in CFD.

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Compressed air systems are the third most important utility to industry and are commonly the most misunderstood. Written to appeal to operators, mechanics and junior engineers, this manual is designed to provide a solid understanding of common compression systems and operations techniques. Using this book, the users learn tips and techniques for: creating a baseline of system performance, determining the impact of different compressors and compressor control types for the job at hand, and learning basic approaches to general maintenance.

Recent publications in food engineering concern mainly food process engineering, which is related to chemical engineering, and deals primarily with unit operations and unit processes, as applied to the wide variety of food processing operations. Relatively less attention is paid to the design and operation of food processing equipment, which is necessary to carry out all of the food processes in the food plant. Significant technical advances on processing equipment have been made by the manufacturers, as evidenced by the efficient modern food processing plants. There is a need to relate advances in process engineering to process equipment, and vice versa. This book is an attempt to apply the established principles of transport phenomena and unit operations to the design, selection, and operation of food processing equipment. Since food processing equipment is still designed empirically, due to the complexity of the processes and the uncertainty of food properties, description of some typical industrial units is necessary to understand the operating characteristics. Approximate values and data are used for illustrative purposes, since there is an understandable lack of published industrial data. The primary human activities that release carbon dioxide (CO<sub>2</sub>) into the atmosphere are the combustion of fossil fuels (coal, natural gas, and oil) to generate electricity, the provision of

energy for transportation, and as a consequence of some industrial processes. Although aviation CO<sub>2</sub> emissions only make up approximately 2.0 to 2.5 percent of total global annual CO<sub>2</sub> emissions, research to reduce CO<sub>2</sub> emissions is urgent because (1) such reductions may be legislated even as commercial air travel grows, (2) because it takes new technology a long time to propagate into and through the aviation fleet, and (3) because of the ongoing impact of global CO<sub>2</sub> emissions. Commercial Aircraft Propulsion and Energy Systems Research develops a national research agenda for reducing CO<sub>2</sub> emissions from commercial aviation. This report focuses on propulsion and energy technologies for reducing carbon emissions from large, commercial aircraft—single-aisle and twin-aisle aircraft that carry 100 or more passengers—because such aircraft account for more than 90 percent of global emissions from commercial aircraft. Moreover, while smaller aircraft also emit CO<sub>2</sub>, they make only a minor contribution to global emissions, and many technologies that reduce CO<sub>2</sub> emissions for large aircraft also apply to smaller aircraft. As commercial aviation continues to grow in terms of revenue-passenger miles and cargo ton miles, CO<sub>2</sub> emissions are expected to increase. To reduce the contribution of aviation to climate change, it is essential to improve the effectiveness of ongoing efforts to reduce emissions and initiate research into new approaches.

The industry-leading textbook for collision repair and refinishing is now updated to the NATEF 2006 Collision Repair and Refinish Program Standards. Written with clearer explanations and more detail than any other collision repair learning tool on the market, Auto Body Repair Technology, Fifth Edition delves into all aspects of collision repair, from initial collision evaluation, to estimating, to final paint detailing. And because the book is written by a leading

author in the auto body field, readers will feel confident that they are learning skills and procedures that incorporate the latest advances in materials and methods. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

A practical guide to the majority of pumps and compressors used in engineering applications. Pumps and compressors are ubiquitous in industry, used in manufacturing, processing and chemical plant, HVAC installations, aerospace propulsion systems, medical applications, and everywhere else where there is a need to pump liquids, or circulate or compress gasses. This well-illustrated handbook covers the basic function, performance, and applications for the most widely used pump and compressor types available on the market today. It explains how each device operates and includes the governing mathematics needed to calculate device performance such as flow rates and compression. Additionally, real-world issues such as cavitation, and priming are covered. Pumps & Compressors is divided into two sections, each of which offers a notation of variables and an introduction. The Pumps section covers piston pumps, radial turbopumps, axial turbopumps, rotating pumps, hydraulic pumps, and pumps with driving flow. The Compressors section covers piston compressors, rotating compressors, turbo compressors, ejectors, vacuum pumps, and compressors for cooling purposes. A virtual encyclopedia of all pumps and compressors that describes the mechanics of all devices and the theory, mathematics, and formulas governing their function. Allows the reader to develop the skills needed to confidently select the appropriate pump or compressor type and specification for their applications. Pumps & Compressors is an excellent text for courses on pumps and compressors, as well as a valuable reference for professional engineers and

laymen seeking knowledge on the topic.

This book in the Plastics Injection Molding series addresses the many facets of running a molding company including selecting the right equipment, identifying costs to determine price, making the most of available resources (including personnel), and complying with industry and quality standards. Also discussed are key company strategies that can determine whether a company operates in the red or is profitable. This book also includes a benchmarking feature that allows decision-makers to gauge their company's competitiveness in comparison to the top 50 molders in the United States.

Safety in the process industries is critical for those who work with chemicals and hazardous substances or processes. The field of loss prevention is, and continues to be, of supreme importance to countless companies, municipalities and governments around the world, and Lees' is a detailed reference to defending against hazards. Recognized as the standard work for chemical and process engineering safety professionals, it provides the most complete collection of information on the theory, practice, design elements, equipment, regulations and laws covering the field of process safety. An entire library of alternative books (and cross-referencing systems) would be needed to replace or improve upon it, but everything of importance to safety professionals, engineers and managers can be found in this all-encompassing three volume reference instead. The process safety encyclopedia, trusted worldwide for over 30 years Now available in print and online, to aid searchability and portability Over 3,600 print pages cover the full scope of process safety and loss prevention, compiling theory, practice, standards, legislation, case studies and lessons learned in one resource as opposed to multiple sources

Drawing from the best of the widely dispersed literature in the field and the author's vast professional knowledge and experience, here is today's most exhaustive, one-stop coverage of the fundamentals, design, installation, and operation of industrial refrigeration systems. Detailing the industry changes caused by the conversion from CFCs to non-ozone-depleting refrigerants and by the development of microprocessors and new secondary coolants, *Industrial Refrigeration Handbook* also examines multistage systems; compressors, evaporators, and condensers; piping, vessels, valves and refrigerant controls; liquid recirculation; refrigeration load calculations; refrigeration and freezing of food; and safety procedures. Offering a rare compilation of thermodynamic data on the most-used industrial refrigerants, the Handbook is a mother lode of vital information and guidance for every practitioner in the field.

The *Handbook of Clean Energy Systems* brings together an international team of experts to present a comprehensive overview of the latest research, developments and practical applications throughout all areas of clean energy systems. Consolidating information which is currently scattered across a wide variety of literature sources, the handbook covers a broad range of topics in this interdisciplinary research field including both fossil and renewable energy systems. The development of intelligent energy systems for efficient energy processes and mitigation technologies for the reduction of environmental pollutants is explored in depth, and environmental, social and economic impacts are also addressed. Topics covered include: Volume 1 - Renewable Energy: Biomass resources and biofuel production; Bioenergy Utilization; Solar Energy; Wind Energy; Geothermal Energy; Tidal Energy. Volume 2 - Clean Energy Conversion Technologies: Steam/Vapor Power Generation; Gas Turbines Power

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Generation; Reciprocating Engines; Fuel Cells; Cogeneration and Polygeneration. Volume 3 - Mitigation Technologies: Carbon Capture; Negative Emissions System; Carbon Transportation; Carbon Storage; Emission Mitigation Technologies; Efficiency Improvements and Waste Management; Waste to Energy. Volume 4 - Intelligent Energy Systems: Future Electricity Markets; Diagnostic and Control of Energy Systems; New Electric Transmission Systems; Smart Grid and Modern Electrical Systems; Energy Efficiency of Municipal Energy Systems; Energy Efficiency of Industrial Energy Systems; Consumer Behaviors; Load Control and Management; Electric Car and Hybrid Car; Energy Efficiency Improvement. Volume 5 - Energy Storage: Thermal Energy Storage; Chemical Storage; Mechanical Storage; Electrochemical Storage; Integrated Storage Systems. Volume 6 - Sustainability of Energy Systems: Sustainability Indicators, Evaluation Criteria, and Reporting; Regulation and Policy; Finance and Investment; Emission Trading; Modeling and Analysis of Energy Systems; Energy vs. Development; Low Carbon Economy; Energy Efficiencies and Emission Reduction. Key features: Comprising over 3,500 pages in 6 volumes, HCES presents a comprehensive overview of the latest research, developments and practical applications throughout all areas of clean energy systems, consolidating a wealth of information which is currently scattered across a wide variety of literature sources. In addition to renewable energy systems, HCES also covers processes for the efficient and clean conversion of traditional fuels such as coal, oil and gas, energy storage systems, mitigation technologies for the reduction of environmental pollutants, and the development of intelligent energy systems. Environmental, social and economic impacts of energy systems are also addressed in depth. Published in full colour throughout. Fully indexed with cross referencing within and between all six volumes. Edited by

leading researchers from academia and industry who are internationally renowned and active in their respective fields. Published in print and online. The online version is a single publication (i.e. no updates), available for one-time purchase or through annual subscription. This book presents the most up-to-date methods of three-dimensional modeling of the fluid dynamics and the solid-fluid interaction within these machines, which are still being developed. Adding modeling to the design process makes it possible not only to predict flow patterns more accurately, and also to determine distorting effects on rotors and casing of pressure and temperature distribution within the compressor. Examples outline the scope of the applied mathematical model.

Forsthoffer summarizes, expands, and updates the content from previous books in a convenient all-in-one volume. This titles offers comprehensive technical coverage and insider information on best practices derived from lessons learned in the engineering, operation, and maintenance of a wide array of rotating equipment.

A Complete overview of theory, selection, design, operation, and maintenance This text offers a thorough overview of the operating characteristics, efficiencies, design features, troubleshooting, and maintenance of dynamic and positive displacement process gas compressors. The author examines a wide spectrum of compressors used in heavy process industries, with an emphasis on improving reliability and avoiding failure. Readers learn both the theory underlying compressors as well as the myriad day-to-day practical issues and challenges that chemical engineers and plant operation personnel must address. The text features: Latest design and manufacturing details of dynamic and positive displacement process gas compressors Examination of the full range of machines available for the heavy

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process industries Thorough presentation of the arrangements, material composition, and basic laws governing the design of all important process gas compressors Guidance on selecting optimum compressor configurations, controls, components, and auxiliaries to maximize reliability Monitoring and performance analysis for optimal machinery condition Systematic methods to avoid failure through the application of field-tested reliability enhancement concepts Fluid instability and externally pressurized bearings Reliability-driven asset management strategies for compressors Upstream separator and filter issues The text's structure is carefully designed to build knowledge and skills by starting with key principles and then moving to more advanced material. Hundreds of photos depicting various types of compressors, components, and processes are provided throughout. Compressors often represent a multi-million dollar investment for such applications as petrochemical processing and refining, refrigeration, pipeline transport, and turbochargers and superchargers for internal combustion engines. This text enables the broad range of engineers and plant managers who work with these compressors to make the most of the investment by leading them to the best decisions for selecting, operating, upgrading, maintaining, and troubleshooting. Highlighting the major economic and industrial changes in the lubrication industry since the first edition, Synthetics, Mineral Oils, and Bio-Based Lubricants, Second Edition outlines the state of the art in each major lubricant application area. Chapters cover trends in the major industries, such as the use of lubricant fluids, growth or decline of market areas and applications, potential new applications, production capacities, and regulatory issues, including biodegradability, toxicity, and food production equipment lubrication. In a single, unique volume, Synthetics, Mineral Oils, and Bio-Based Lubricants, Second Edition offers property

and performance information of fluids, theoretical and practical background to their current applications, and strong indicators for global market trends that will influence the industry for years to come.

Although the principles of operation of helical screw machines, as compressors or expanders, have been well known for more than 100 years, it is only during the past 30 years that these machines have become widely used. The main reasons for the long period before they were adopted were their relatively poor efficiency and the high cost of manufacturing their rotors. Two main developments led to a solution to these difficulties. The first of these was the introduction of the asymmetric rotor profile in 1973. This reduced the bl- hole area, which was the main source of internal leakage by approximately 90%, and thereby raised the thermodynamic efficiency of these machines, to roughly the same level as that of traditional reciprocating compressors. The second was the introduction of precise thread milling machine tools at - proximately the same time. This made it possible to manufacture items of complex shape, such as the rotors, both accurately and cheaply. From then on, as a result of their ever improving efficiencies, high reliability and compact form, screw compressors have taken an increasing share of the compressor market, especially in the fields of compressed air production, and refrigeration and air conditioning, and today, a substantial proportion of compressors manufactured for industry are of this type. Despite, the now wide usage of screw compressors and the publication of many scientific papers on their development, only a handful of textbooks have been published to date, which give a rigorous exposition of the principles of their operation and none of these are in English.

Manufacturers and engineers face growing challenges as technology develops. Ever more

stringent limits on emissions are driving changes in industry operating practices, while new emerging applications such as shale gas and coal bed methane impose demands for operation under high pressures and temperatures. This congress showcases the latest fluid machinery technology available and provides a forum for sharing valuable experiences around design, operation and maintenance. examine the latest developments in fluid machinery technology explore opportunities to network and share experiences around different functions focus on future technological challenges and the changes they will bring to the industry

Reciprocating compressors and their applications. Design and materials of reciprocating compressor components. Operation and maintenance of reciprocating compressors. Overhaul and repair of reciprocating compressors. Troubleshooting compressor problems. Preventive maintenance of reciprocating compressors. Safety in operation and maintenance. Appendix: Reciprocating compressor calculations. Index.

Positive displacement compressors are the most common type of compressor for commercial applications and among the most important in industrial use. Effective control of noise and vibration stems from a deep understanding of their sources, effects, and behavior in the compressor's various components. Based on more than 30 years of research and practical experience, *Sound and Vibrations of Positive Displacement Compressors* is the first book to combine theory and design guidelines dedicated solely to compressors. After introducing the sound- and vibration-producing mechanisms common to different types of compressors, the author discusses free and forced vibrations of compressor housing shells, mainly for hermetically sealed designs. He then examines vibration in casings and other components, such as suction and discharge tubes, along with surging in coil springs. Detailed chapters

explore the design and vibrations of automatic plate or reed valves as well as the analysis and design of suction and discharge mufflers, while the final chapters cover multidimensional acoustics, measurements and source identification, electromotors, and the influence of lubrication oil on sound and vibrations. Illustrated by numerous diagrams and several case studies, *Sound and Vibrations of Positive Displacement Compressors* guides in the analysis and design of compressors for minimal sound and vibration production and suggests various noise control measures.

8 1/2 x 11, Color on cover only, 300 b/w photos The number one engine modification that sport compact enthusiasts want is the addition of some form of forced induction. *Sport Compact Turbos & Blowers* is an enthusiast's guide to understanding, installing, and using turbochargers and superchargers on sport compact cars. Included is information on blower basics, how blowers work, roots blowers, screw-type superchargers, centrifugal superchargers, an analysis of turbocharging vs. supercharging, turbo systems for sport compacts, building a blown/turbo'd sport compact engine, and blower/turbo accessories. All the information readers need to make their sport compact car the hottest on the street is found right here.

*Compression Machinery for Oil and Gas* is the go-to source for all oil and gas compressors across the industry spectrum. Covering multiple topics from start to finish, this reference gives a complete guide to technology developments and their applications and implementation, including research trends. Including information on relevant standards and developments in subsea and downhole compression, this book aids engineers with a handy, single resource that will help them stay up-to-date on the

compressors needed for today's oil and gas applications. Provides an overview of the latest technology, along with a detailed discussion of engineering Delivers on the efficiency, range and limit estimations for machines Pulls together multiple contributors to balance content from both academics and corporate research

Formerly titled Handbook of HVAC Design, the new edition of this well-known reference offers HVAC engineers, designers, and technicians full coverage of all important aspects of the design, operation, and maintenance of heating, ventilating, and air conditioning (HVAC) systems. Two-thirds of the handbook has been revised and rewritten, and it now features contributions from experts at top companies such as York, Rockwell, Honeywell, and Sverdrup. The book will enable users to produce very efficient and economical systems ... select and install today's most advanced equipment ... maintain high system performance ... comply with key codes and standards ... and understand the environmental impact of HVAC design.

Presents industry reviews including a section of "trends and forecasts," complete with tables and graphs for industry analysis.

This book contains the papers from the 2013 International Conference on Compressors and Their Systems, held from 9-10 September at City University London. The long-running conference series is the ultimate global forum for reviewing the latest developments and novel approaches in compressor research. High-quality technical papers are sourced from around the globe, covering technology development,

operation, maintenance and reliability, safety and environmental impact, energy efficiency and carbon footprint, system integration and behaviour, upgrades and refurbishment, design and manufacture, education and professional development. All the papers are previously unpublished and constitute leading edge research. Presents leading edge developments in compressor technology Gives the latest prediction and modelling techniques Details the new technology and machinery

Industry and commerce use vast amounts of water and in some parts of the world water is becoming a scarce commodity. We need to take more care in our future use of water, and this book is a 'best practice' manual for industrial and commercial users world-wide. It offers a practical account of the measures which can be taken to re-educate industrial and commercial users in the techniques of water saving and re-use anywhere in the world. The principles are covered in detail and supported by examples from specific industries and commercial operations. Author Mohan Seneviratne is Manager of Sydney Water's 'Every Drop Counts Business Program', which won the prestigious 2006 Stockholm Industry Water Award in recognition of how the utility is working in partnership with business, industry and government to help ensure the long-term sustainability of Sydney's water supply. \* The first book to cover water conservation for industrial users from processing plants to pubs and clubs \* Provides practical advice on implementing water conservation for users in various industry sectors \* Written by a practicing water conservation consultant

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